



# Standard cylinder—SAU Series

—Profile type

## Compendium of SAU Series

Standard cylinder manufactured by our enterprise

Bore size: 32, 40, 50, 63, 80, 100

No tie rod cylinder

The cylinder barrel is aluminum profile with hard anodizing treatment.

Adjustable air buffer

With adjustable air buffer on the front and back cover

Four kinds of cylinder joints



I Knuckle Y Knuckle Floating Joint Universal Joint

Convenient and fast fix sensor switch

Sensor switch can be directly fixed onto the groove of the cylinder, which is convenient and fast.  
the counterpart sensor switch type is: CMSG, DMSG, EMSG

Multi-mounting accessories

Multi-type cylinder



SAU: Double acting type



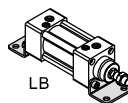
SAUD: Double rod type



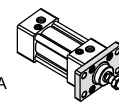
SAUJ: Adjustable stroke type



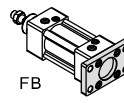
SAUF: With valve type



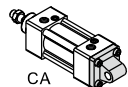
LB



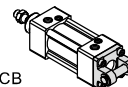
FA



FB



CA



CB

## Criteria for selection: Cylinder thrust

Unit : Newton(N)

Bore size	Rod size	Acting type	Pressure area(mm <sup>2</sup> )	Operating pressure(MPa)								
				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
32	12	Double acting Push side	804	80.4	160.8	241.2	321.6	402.0	482.4	562.8	643.2	723.6
		Double acting Pull side	690	69.0	138.0	207.0	276.0	345.0	414.0	483.0	552.0	621.0
40	16	Double acting Push side	1256	125.6	251.2	376.8	502.4	628.0	753.6	879.2	1004.8	1130.4
		Double acting Pull side	1055	105.5	211.0	316.5	422.0	527.5	633.0	738.5	844.0	949.5
50	20	Double acting Push side	1963	196.3	392.6	588.9	785.2	981.5	1177.8	1374.1	1570.4	1766.7
		Double acting Pull side	1649	164.9	329.8	494.7	659.6	824.5	989.4	1154.3	1319.2	1484.1
63	20	Double acting Push side	3117	311.7	623.4	935.1	1246.8	1558.5	1870.2	2181.9	2493.6	2805.3
		Double acting Pull side	2803	280.3	560.6	840.9	1121.2	1401.5	1681.8	1962.1	2242.4	2522.7
80	25	Double acting Push side	5026	502.6	1005.2	1507.8	2010.4	2513.0	3015.6	3518.2	4020.8	4523.4
		Double acting Pull side	4536	453.6	907.2	1360.8	1814.4	2268.0	2721.6	3175.2	3628.8	4082.4
100	25	Double acting Push side	7853	785.3	1570.6	2355.9	3141.2	3926.5	4711.8	5497.1	6282.4	7067.7
		Double acting Pull side	7362	736.2	1472.4	2208.6	2944.8	3681.0	4417.2	5153.4	5889.6	6625.8

## Installation and application



- When load changes in the work, the cylinder with abundant output capacity shall be selected.
- Relative cylinder with high temperature resistance or corrosion resistance shall be chosen under the condition of high temperature or corrosion.
- Necessary protection measure shall be taken in the environment with higher humidity, much dust or water drops, oil dust and welding dregs.
- Dirty substances in the pipe must be eliminated before cylinder is connected with pipeline to prevent the entrance of particles into the cylinder.
- The medium used by cylinder shall be filtered to 40μm or below.
- Anti-freezing measure shall be adopted under low temperature environment to prevent moisture freezing.
- The cylinder shall be carried out test run without load before application. Prior to run, buffer shall be turned to the minimum and gradually released to avoid the damage on cylinder caused by excessive impact.
- The cylinder shall avoid the influence of side load in operation to maintain the normal work of cylinder and extend the service life.
- If the cylinder is dismantled and stored for a long time, please conduct anti-rust treatment to the surface. Anti-dust caps shall be added in air inlet and outlet ports.



# Standard cylinder(Profile)

## SAU Series



### Specification

Bore size(mm)	32	40	50	63	80	100
Acting type	Double acting					
Fluid	Air(to be filtered by 40µm filter element)					
Mounting type	SAU	Basic FA FB CA CB LB				
	SAUD, SAUJ	Basic FA LB				
Operating pressure	0.15~1.0MPa(22~145psi)(1.5~10.0bar)					
Proof pressure	1.5MPa(215psi)(15bar)					
Temperature °C	-20~70					
Speed range mm/s	30~800					
Stroke tolerance	0~250 <sup>+1.0</sup> <sub>0</sub>		251~1000 <sup>+1.5</sup> <sub>0</sub>		1001~1500 <sup>+2.0</sup> <sub>0</sub>	
Cushion type	Variable cushion					
Adjustable cushion stroke	21				28	29
Port size [Note1]	1/8"		1/4"		3/8"	

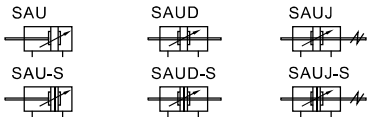
[Note1] PT thread, G thread are available.  
Add) Refer to P362 for detail of sensor switch.

### Stroke

Bore size (mm)	Standard stroke (mm)															Max.std stroke	Max. stroke			
	25	50	75	80	100	125	150	160	175	200	250	300	350	400	450			500	600	700
32																1000	1800			
40																1200	1800			
50																1200	1800			
63																1500	1800			
80																1500	1800			
100																1500	1800			

[Note] Consult us for non-standard stroke.

### Symbol



### Product feature

- Standard cylinder manufactured by our enterprise.
- The seal of piston adopts heterogeneous two way seal structure. It's dimension is tight and it has the function of oil reservation.
- It is no tie rod cylinder. The cylinder barrel is aluminum profile with hard anodizing treatment.
- Compared with ISO1552 standard cylinder, SAU series cylinder with the same bore size is shorter.
- The buffer adjustment of cylinder is smooth and steady.
- Mounting accessories are the same as SC series.
- The seal material with high temperature resistance is adopted, operating temperature range is 0~150°C.

### Ordering code

SAU 50 × 50 S □ □ □  
 SAUD 50 × 50 S □ □ □  
 SAUJ 50 × 50-20 S □ □ □

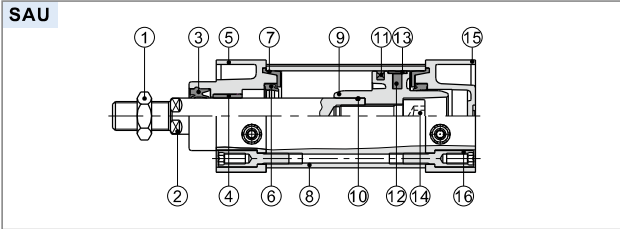


① Model	② Bore size	③ Stroke	④ Adjustable stroke	⑤ Magnet	⑥ Mounting type[Note1]	⑦ Seals Material	⑧ Thread type
SAU: Double acting type	32 40 50 63 80 100	Refer to stroke table for details	No this code	Blank: Without magnet S: With magnet	Blank	Blank: TPU H: Viton N: NBR	Blank: PT G: G
					LB		
					FA		
	FB						
	CA						
	CB						
SAUD: Double rod type				Blank			
				LB			
SAUJ: Adjustable stroke type			10 20 30 40 50 75 100	FA			

[Note1] The accessories are the same as SC series, please refer to page 41~44 for details.

## SAU Series

### Inner structure and material of major parts

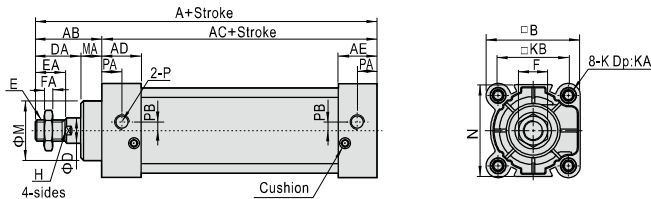


NO.	Item	Material
1	Rod nut	Carbon steel
2	Piston rod	Carbon steel with 20μm chrome plated
3	Front cover packing	TPU
4	Bushing	Wear resistant material
5	Front cover	Aluminum alloy
6	Cushing O-ring	NBR
7	Cushion gasket	TPU
8	Barrel	Aluminum alloy
9	Piston	Aluminum alloy
10	Piston rod O-ring	NBR
11	Piston seal	NBR
12	Magnet	Plastic
13	Wear ring	Wear resistant material
14	Bolt	Carbon steel
15	Back cover	Aluminum alloy
16	Tie-rod nut	Carbon steel

Note: inner structure & material data sheet is based on certain bore size. Please contact AirTAC if you need inner structure & material data sheet for specific bore size.

### Dimensions

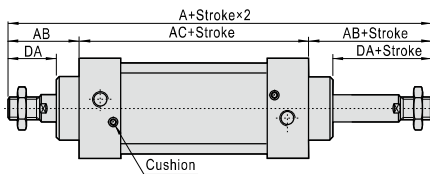
#### SAU



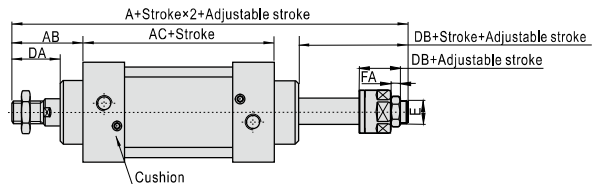
Bore size\Item	A	AB	AC	AD	AE	B	D	DA	E	EA	F	FA	M	MA	H	K	KA	KB	P	PA	PB
32	140	47	93	27.5	27.5	45	12	32	M10×1.25	22	17	6	28	15	10	M6×1.0	16	33	1/8"	14	5.5
40	142	49	93	27.5	27.5	50	16	34	M12×1.25	24	17	7	32	15	13	M6×1.0	16	37	1/4"	15	6
50	150	57	93	27.5	27.5	62	20	42	M16×1.5	32	23	8	38	15	17	M6×1.0	16	47	1/4"	17	8.5
63	153	57	96	27.5	27.5	75	20	42	M16×1.5	32	23	8	38	15	17	M8×1.25	16	56	3/8"	15	9.5
80	182	75	107	33	33	94	25	54	M20×1.5	40	26	10	47	21	22	M10×1.5	18	70	3/8"	19.5	10
100	188	75	113	33	33	112	25	54	M20×1.5	40	26	10	47	21	22	M10×1.5	18	84	1/2"	16.5	11

Remark : The dimensions of magnet type cylinder are the same as non-magnet type cylinder.

#### SAUD



#### SAUJ



Bore size\Item	A(SAUD)	A(SAUJ)	AB	AC	DA	DB	E	FA
32	187	182	47	93	32	27	M10X1.25	6
40	191	185	49	93	34	28	M12X1.25	7
50	207	194	57	93	42	29	M16X1.5	8
63	210	197	57	96	42	29	M16X1.5	8
80	257	238.5	75	107	54	35.5	M20X1.5	10
100	263	244.5	75	113	54	35.5	M20X1.5	10

Remark :

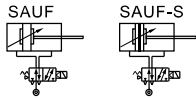
- The dimensions of magnet type cylinder are the same as non-magnet type cylinder.
- The unmarked dimension is the same as SAU standard type.

# Standard cylinder(Profile)

## SAUF Series—With valve type



### Symbol



### Product feature

1. For Standard Cylinders: use 4M210 valve for bore size 32, 40 & 50; 4M310 valve for bore size 63, 80 & 100mm.
2. Individually control, no need for extra solenoid valves.
3. Installation time & space saving; suitable for decentralize installation in large system.
4. Options of mounting accessories & easy installation.

### Stroke

Bore size	Standard stroke (mm)	Mini. stroke	Max. std. stroke	Max. stroke
32	50 75 80 100 125 150 160 175 200 250 300 350 400 450 500	50	1000	2000
40 50	50 75 80 100 125 150 160 175 200 250 300 350 400 450 500 600 700 800 900 1000	50	1200	2000
63 80 100	75 80 100 125 150 160 175 200 250 300 350 400 450 500 600 700 800 900 1000	75	1500	2000

[Note] Consult us for non-standard stroke.

### Specification

Cylinder specification						
Bore size(mm)	32	40	50	63	80	100
Acting type	Double acting					
Fluid	Air(to be filtered by 40μm filter element)					
Mounting type	Basic FA FB CA CB LB					
Operating pressure	0.15~1.0MPa(22~145psi)(1.5~10.0bar)					
Proof pressure	1.5MPa(215psi)(15bar)					
Temperature °C	-20~70					
Speed range mm/s	30~800					
Stroke tolerance	0~250 <sup>+1.0</sup> <sub>0</sub> 251~1000 <sup>+1.5</sup> <sub>0</sub> 1001~1500 <sup>+2.0</sup> <sub>0</sub>					
Cushion type	Variable cushion					
Adjustable cushionstroke	21		28		29	
Port size	1/8"	1/4"		3/8"	1/2"	
PU tube size(ODXID)	Φ8×Φ5			Φ10×Φ6.5		
Solenoid valve specification						
Model	4M210-06 & 4M210-08		4M310-08 & 4M310-10			
Fluid	Air(to be filtered by 40μm filter element)					
Acting type	Internal piloted					
Port size [Note1]	In=Exhaust=1/8" & In=1/4" Exhaust=1/8"		In=Exhaust=1/4" & In=PT3/8 Exhaust=1/4"			
Orifice size	4M210-06 : 14.0mm <sup>2</sup> (Cv=0.78) 4M210-08 : 16.0mm <sup>2</sup> (Cv=0.89)		4M310-08 : 25.0mm <sup>2</sup> (Cv=1.40) 4M310-10 : 30.0mm <sup>2</sup> (Cv=1.68)			
Valve type	5 port 2 position					
Operating pressure	0.15~0.8MPa(21~114psi)					
Proof pressure	1.2MPa(175psi)					
Temperature °C	-20~70					
Body material	Aluminum alloy					
Lubrication [Note2]	Not required					
Max. frequency [Note3]	5 cycle/sec		4 cycle/sec			
Coil specification						
Standard voltage	AC220V, AC110V, AC24V, DC24V, DC12V					
Scope voltage	AC : ±15% DC : ±10%					
Power consumption	AC : 3.5VA DC : 3.0W					
Protection	IP65(DIN40050)					
Temperature classification	B Class					
Electrical entry	Terminal, Grommet					
Activating time	0.05 sec and below					

[Note1] PT thread, G thread are available.

[Note2] It can't stop in the midway of lubricating. Lubricants like ISO VG32 or equivalent are recommended.

[Note3] The maximum actuation frequency is in the no-load state.  
Add) Refer to P362 for detail of sensor switch,

### Ordering code

SAUF 50 × 1000 S □ -06 A □ □

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

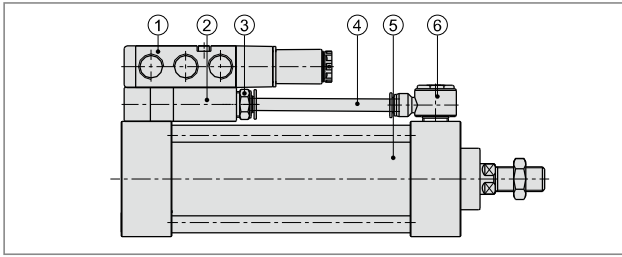
① Model	② Bore size	③ Stroke	④ Magnet	⑤ Mounting type[Note1]	⑥ Port size	⑦ Voltage	⑧ Electrical entry	⑨ Thread type
SAUF: Double acting with valve type	32 40 50 63 80 100	Refer to stroke table for details	Blank: Without magnet S: With magnet	Blank	06 : 1/8" 08 : 1/4" 10 : 3/8"	A : AC220V B : DC24V C : AC110V E : AC24V F : DC12V	Blank: Terminal I: Grommet	Blank: PT G: G
				LB				
				FA				
				FB				
				CA				
				CB				

[Note1] The accessories are the same as SC series, please refer to page 41~44 for details.

# Standard cylinder(Profile)

## SAUF Series—With valve type

### Inner structure

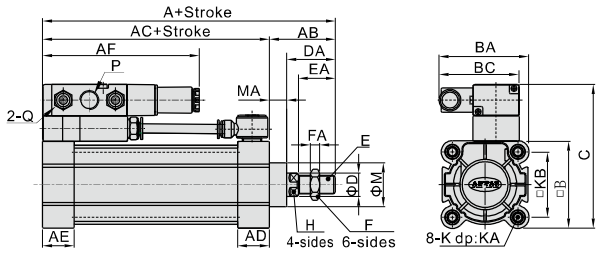


NO.	Item
1	4M series solenoid valve
2	Unite block
3	APC series tube connector
4	PU tube
5	SAU series cylinder
6	APH series tube connector

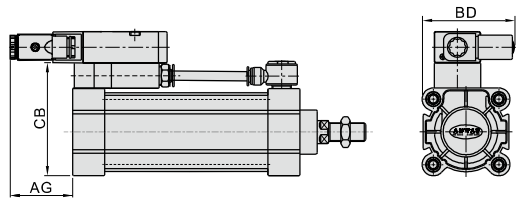
Note: inner structure & material data sheet is based on certain bore size. Please contact AirTAC if you need inner structure & material data sheet for specific bore size.

### Dimensions

#### Pull when energized



#### Push when energized



Bore size\Item	A	AB	AC	AD	AE	AF	AG	B	BA	BC	BD
32	140	47	93	27.5	27.5	118	53	45	67	67	77
40	142	49	93	27.5	27.5	118	53	50	68.5	67	80.5
50	150	57	93	27.5	27.5	120	51	62	72	67	89
63	153	57	96	27.5	27.5	135.5	54.5	75	77.5	69.5	96.5
80	182	75	107	33	33	137	53	94	86.5	69.5	106.5
100	188	75	113	33	33	135.5	54.5	112	96	69.5	115

Bore size\Item	C	CB	D	DA	E	EA	F	FA	H	M	MA
32	89	67	12	32	M10X1.25	22	17	6	10	28	15
40	94	72	16	34	M12X1.25	24	17	7	13	32	15
50	106	84	20	42	M16X1.5	32	23	8	17	38	15
63	124	97	20	42	M16X1.5	32	23	8	17	38	15
80	143	116	25	54	M20X1.5	40	26	10	22	47	21
100	161	134	25	54	M20X1.5	40	26	10	22	47	21

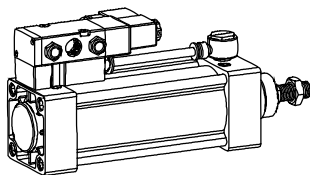
Bore size\Item	valve's type	P	Q	K	KA	KB
32	4M210-06	1/8"	1/8"	M6X1	16	33
	4M210-08	1/4"				
40	4M210-06	1/8"	1/8"	M6X1	16	37
	4M210-08	1/4"				
50	4M210-06	1/8"	1/8"	M6X1	16	47
	4M210-08	1/4"				
63	4M310-08	1/4"	1/4"	M8X1.25	16	56
	4M310-10	3/8"				
80	4M310-08	1/4"	1/4"	M10X1.5	18	70
	4M310-10	3/8"				
100	4M310-08	1/4"	1/4"	M10X1.5	18	84
	4M310-10	3/8"				

Remark: The dimensions of magnet type cylinder are the same as non-magnet type cylinder.

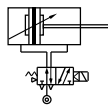
### How to use

- Options for piston rod to retract or extend when solenoid coil is energized.
- Default factory setting will be piston rod to retract when energized (see Drawing one). Should you require piston rod to extend when energized, reposition the solenoid valve as shown in Drawing two.

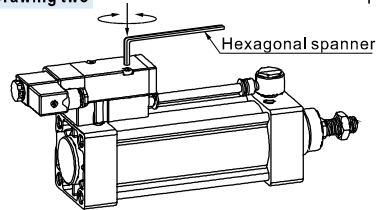
#### Drawing one



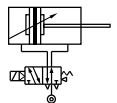
Pull when energized



#### Drawing two



Push when energized



**Attention** Ensure that the seals between the mounting block & valve are placed correctly when repositioning the valve.

### List for ordering code of accessories

Accessories		Mounting accessories			
Bore size	LB	FA/FB	CA	CB	
32	F-SC32LB	F-SC32FA	F-SC32CA	F-SC32CB	
40	F-SC40LB	F-SC40FA	F-SC40CA	F-SC40CB	
50	F-SC50LB	F-SC50FA	F-SC50CA	F-SC50CB	
63	F-SC63LB	F-SC63FA	F-SC63CA	F-SC63CB	
80	F-SC80LB	F-SC80FA	F-SC80CA	F-SC80CB	
100	F-SC100LB	F-SC100FA	F-SC100CA	F-SC100CB	

Accessories		Knuckle				Sensor switch		
Bore size	I : I Knuckle	Y : Y Knuckle	F : F Knuckle	U : U Knuckle	CMSG	DMSG	EMSG	
32	F-M10X125I	F-M10X125Y	F-M10X125F	F-M10X125U	CMSG	DMSG	EMSG	
40	F-M12X125I	F-M12X125Y	F-M12X125F	F-M12X125U				
50	F-M16X150I	F-M16X150Y	F-M16X150F	F-M16X150U				
63	F-M16X150I	F-M16X150Y	F-M16X150F	F-M16X150U				
80	F-M20X150I	F-M20X150Y	F-M20X150F	F-M20X150U				
100	F-M20X150I	F-M20X150Y	F-M20X150F	F-M20X150U				

### Accessory selection

Accessories		Mounting accessories					Knuckle [Note1]				Sensor switch		
Cylinder model		LB	FA	FB	CA	CB	I	Y	U	F	CMSG	DMSG	EMSG
SAU	Standard	●	●	●	●	●	●	●	●	●	x	x	x
	With magnet	●	●	●	●	●	●	●	●	●	●	●	●
SAUF	Standard	●	●	●	●	●	●	●	●	●	x	x	x
	With magnet	●	●	●	●	●	●	●	●	●	●	●	●
SAUD	Standard	●	●	x	x	x	●	●	●	●	x	x	x
	With magnet	●	●	x	x	x	●	●	●	●	●	●	●
SAUJ	Standard	●	●	x	x	x	●	●	●	●	x	x	x
	With magnet	●	●	x	x	x	●	●	●	●	●	●	●

[Note1] Please refer to P358~361 for knuckle detail.

### Material of accessories

Accessories		Mounting accessories					Knuckle			
Bore size		LB	FA	FB	CA	CB	I	Y	F	U
32~100		□	●	●	◇	◇	□	□	□	□

●—Aluminum alloy, ◇—Cast steel, □—Carbon steel

### Dimensions

The accessories are the same as SC series's accessories, please refer to P41~44 for details.