



# Mini cylinder—MI Series

In accordance with ISO6432 standard

## Compendium of MI Series

**Multi-mounting accessories**

LB Type      FA Type      SDB Type      TC Type

**Rolling packed structure**

Front and back cover and stainless steel block adopt riveted rolling packed structure to form a reliable connection.

**Eight bore size are available**

Bore size: 8, 10, 12, 16, 20, 25, 32, 40

**Four kinds of back cover type**

CA: Pivot type    U: Perpendicular 90°    R: Axial air-in    CM: Round-end type

**Multi-type cylinder**

MI: Mini cylinder (Double acting)      MIC: Mini cylinder (Double acting with cushion)

MSI: Mini cylinder (Single acting\_push)      MTI: Mini cylinder (Single acting\_pull)

MID: Mini cylinder(Double rod)

MICD: Mini cylinder(Double rod with cushion)

MIJ: Mini cylinder(Adjustable stroke)

MICJ: Mini cylinder(Adjustable stroke with cushion)

**Multi-kinds of stroke**

**Two kinds of cushion type**

Variable cushion or Bumper

## Criteria for selection: Cylinder thrust

Unit: Newton(N)

Bore size	Rod size	Acting type	Pressure area(mm <sup>2</sup> )	Operating pressure(MPa)								
				0.1	0.2	0.3	0.4	0.5	0.6	0.7		
8	4	Single acting	Push side	50.2	-	3.6	8.6	13.6	18.6	23.6	28.7	
			Pull side	37.7	-	1.0	4.8	8.6	12.3	16.1	19.9	
		Double acting	Push side	50.2	5.0	10.1	15.1	20.1	25.1	30.1	35.2	
			Pull side	37.7	3.7	7.5	11.3	15.1	18.8	22.6	26.4	
10	4	Single acting	Push side	78.5	-	5.9	13.8	21.6	29.5	37.3	45.2	
			Pull side	65.9	-	3.4	10.0	16.6	23.2	29.8	36.4	
		Double acting	Push side	78.5	7.9	15.7	23.6	31.4	39.3	47.1	55.0	
			Pull side	65.9	6.6	13.2	19.8	26.4	33.0	39.5	46.1	
12	6	Single acting	Push side	113.0	-	10.1	21.4	32.7	44.0	55.3	66.6	
			Pull side	84.8	-	4.5	12.9	21.4	29.9	38.4	46.9	
		Double acting	Push side	113.0	11.3	22.6	33.9	45.2	56.5	67.8	79.1	
			Pull side	84.8	8.5	17.0	25.4	33.9	42.4	50.9	59.4	
16	6	Single acting	Push side	201.0	-	14.6	34.7	54.8	74.9	95.0	115.1	
			Pull side	172.7	-	8.9	26.2	43.5	60.8	78.0	95.3	
		Double acting	Push side	201.0	20.1	40.2	60.3	80.4	100.5	120.6	140.7	
			Pull side	172.7	17.3	34.5	51.8	69.1	86.4	103.6	120.9	
20	8	Single acting	Push side	314.0	-	25.3	56.7	88.1	119.5	150.9	182.3	
			Pull side	263.8	-	15.3	41.6	68.0	94.4	120.8	147.1	
		Double acting	Push side	314.0	31.4	62.8	94.2	125.6	157.0	188.4	219.8	
			Pull side	263.8	26.4	52.8	79.1	105.5	131.9	158.3	184.7	
25	10	Single acting	Push side	490.6	-	43.1	92.2	141.3	190.3	239.3	288.4	
			Pull side	412.1	-	27.4	68.6	109.8	151.1	192.3	233.5	
		Double acting	Push side	490.6	49.1	98.1	147.2	196.2	245.3	294.4	343.4	
			Pull side	412.1	41.2	82.4	123.6	164.8	206.1	247.3	288.5	
32	12	Single acting	Push side	804.3	-	30.2	110.9	191.3	277.1	352.1	432.6	513.0
			Pull side	691.2	-	19.1	88.2	157.4	226.5	295.6	364.7	388.8
		Double acting	Push side	804.3	80.4	160.9	241.3	321.7	402.2	482.6	563.0	
			Pull side	691.2	69.1	138.2	207.4	276.5	345.6	414.7	483.8	
40	16	Single acting	Push side	1256.6	-	64.7	190.3	316.0	441.7	567.3	693.0	818.7
			Pull side	1055.6	-	44.6	150.1	255.7	361.2	466.8	572.4	677.9
		Double acting	Push side	1256.6	125.7	251.3	377.0	502.6	628.3	754.0	879.6	
			Pull side	1055.6	105.6	211.1	316.7	422.2	527.8	633.4	738.9	

## Installation and application



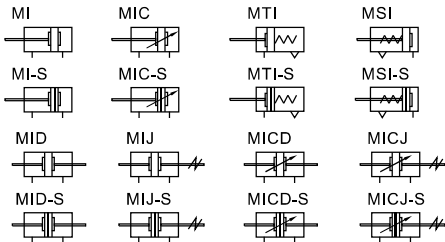
- When load changes in the work, the cylinder with abundant output capacity shall be selected.
- Relative cylinder with high temperature resistance or corrosion resistance shall be chosen under the condition of high temperature or corrosion.
- Necessary protection measure shall be taken in the environment with higher humidity, much dust or water drops, oil dust and welding dregs.
- Dirty substances in the pipe must be eliminated before cylinder is connected with pipeline to prevent the entrance of particles into the cylinder.
- The medium used by cylinder shall be filtered to 40μm or below.
- Anti-freezing measure shall be adopted under low temperature environment to prevent moisture freezing.
- The cylinder shall be carried out test run without load before application. Prior to run, buffer shall be turned to the minimum and gradually released to avoid the damage on cylinder caused by excessive impact.
- The cylinder shall avoid the influence of side load in operation to maintain the normal work of cylinder and extend the service life.
- If the cylinder is dismantled and stored for a long time, please conduct anti-rust treatment to the surface. Anti-dust caps shall be added in air inlet and outlet ports. The front and back cover can not be dismantled, which shall be especially noticed.



## MI Series



### Symbol



### Product feature

- In accordance with ISO6432 standard(Φ8~Φ25).
- Front and back cover owns fixed bumper pad which can reduce the impact of direction-change of the cylinder.
- There are several mode of back cover, which makes the installation of cylinder more convenient.
- Front and back cover and stainless steel block adopt riveted rolling packed structure to form a reliable connection.
- Piston rod and cylinder body with the material of stainless steel make the cylinder adapt general working environment with corrosivity.
- There are cylinders and accessories with several specifications for installation for your choice.

### Specification

Bore size(mm)		8	10	12	16	20	25	32	40
Acting type		Double acting、Single acting_Push、Single acting_Pull							
		-				Double acting with cushion			
Fluid		Air(to be filtered by 40μm filter element)							
Operating pressure	Double acting	0.15~1.0MPa(22~145psi)(1.5~10.0bar)							
	Single acting	0.2~1.0MPa(28~145psi)(2.0~10.0bar)							
Proof pressure		1.5MPa(215psi)(15bar)							
Temperature °C		-20~70							
Speed range mm/s		Double acting: 30~800				Single acting: 50~800			
Stroke tolerance		0~150 <sup>+1.0</sup> <sub>0</sub> >150 <sup>+1.5</sup> <sub>0</sub>							
Cushion type		MIC Series: Variable cushion				Other series: Bumper			
Port size [Note1]		M5×0.8				1/8"		1/4"	

[Note 1] G thread is available.  
Add) Refer to P590 for detail of sensor switch.

### Stroke

Bore size (mm)	Standard stroke (mm)														Max.std stroke	Max. stroke		
	8	10	12	16	20	25	30	40	50	60	75	80	100	125			150	
MI	8	10 15 20 25 30 40 50 60 75 80 100 125 150														150	200	
	10	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200														200	200	
	12	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250														250	500	
MI	16	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300														500	600	
	MIC	20 25 32 40	350 400 450 500														500	800
MIJ	8	10 15 20 25 30 40 50 60 75 80 100														100	-	
	10	10 15 20 25 30 40 50 60 75 80 100														100	-	
	12	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200														200	-	
MID	16 20	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300														300	-	
	MIJ	25	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300														300	-
	MICD	32	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300														500	-
MICJ	40	350 400 450 500														500	-	
MSI	8 10 12	10 15 20 25 30 40 50														-	-	
	16	10 15 20 25 30 40 50 60 75 80 100														-	-	
MTI	20 25 32 40	10 15 20 25 30 40 50 60 75 80 100 125 150														-	-	

[Note] Consult us for non-standard stroke.

### Ordering code

MI 10 × 40 S CA □ G

MID 10 × 40 S □ G

MIJ 10 × 40-30 S □ G



① Model	② Bore size	③ Stroke	④ Adjustable stroke	⑤ Magnet	⑥ Back cover	⑦ Mounting type[Note1]	⑧ Thread type
MI: Mini cylinder(Double acting)	8 10 12 16 20 25 32 40	Refer to stroke table for details	No this code	Blank: Without magnet S: With magnet	Refer below table for details	Blank: No accessories FA: FA type SDB: SDB type LB: LB type TC: TC type	G: G Thread
MIC: Mini cylinder (Double acting with cushion)	16 20 25 32 40						
MSI: Mini cylinder(Single acting_push)	8 10 12 16 20 25 32 40						
MTI: Mini cylinder(Single acting_pull)							
MID: Mini cylinder(Double rod)	16 20 25 32 40						
MICD: Mini cylinder (Double rod with cushion)	16 20 25 32 40						
MIJ: Mini cylinder(Adjustable stroke)	8 10 12 16 20 25 32 40						
MICJ: Mini cylinder(Adjustable stroke with cushion)	16 20 25 32 40						
			10 20 30 40 50 75 100		No this code	Blank: No accessories FA: FA type LB: LB type TC: TC type	

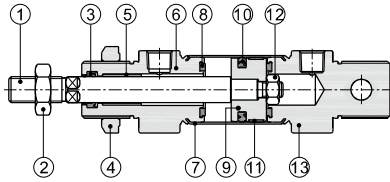
[Note1] Please refer to page 312~313 for accessory parts.

Model	Back cover	Bore size
MI MSI MTI	CA: Pivot type	Φ8~Φ25
	U: Perpendicular 90°	Φ8~Φ40
	R: Axial air-in	Φ16~Φ40
MIC	CM: Round-end type	Φ16~Φ40
	CA: Pivot type	Φ16~Φ25
	U: Perpendicular 90°	Φ16~Φ40
Others	CM: Round-end type	Φ16~Φ40
	No this code	

## MI Series

### Inner structure and material of major parts

#### MI-CA



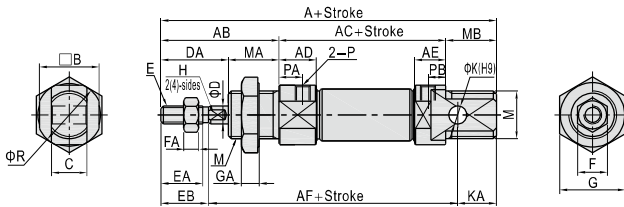
Note: inner structure & material data sheet is based on certain bore size.  
Please contact AirTAC if you need inner structure & material data sheet for specific bore size.

NO.	Item	Material
1	Rod	SUS304
2	Rod nut	Carbon steel
3	Front cover packing	NBR
4	Front cover nut	Carbon steel
5	Bushing	Wear resistant material
6	Front cover	Aluminum alloy
7	Barrel	SUS304(Φ8~Φ12)\SUS316L(Others)
8	Bumper	TPU
9	Piston	SUS303(Φ8~Φ12)\Aluminum alloy(Others)
10	Piston seal	NBR
11	Wear ring	Wear resistant material
12	Nut	Carbon steel
13	Back cover	Aluminum alloy

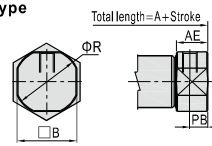
### Dimensions

#### MI

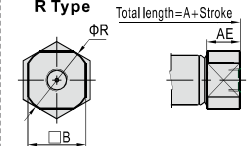
##### CA Type



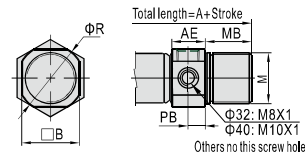
##### U Type



##### R Type



##### CM Type

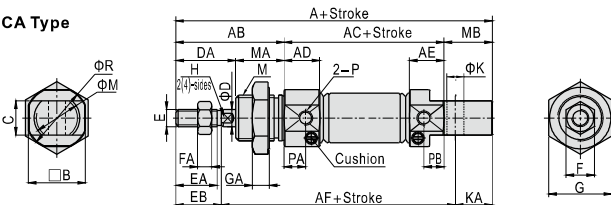


Bore size/Item	A				AB	AC	AD	AE			AF	B	C	D	DA	E	EA	EB	F	FA	G	GA	H	K	KA	M	MA	MB	P	PA	PB		R
	CA	U	R	CM				CA	U/R/CM	U/R/CM																					U/R/CM	CA	
8	86	74	-	-	28	46	11.5	9.5	9.5	64	15	8	4	16	M4×0.7	10.5	12	7	3	17	6	-	4	10	M12×1.25	12	12	M5×0.8	7	5	5	17	
10	86	74	-	-	28	46	11.5	9.5	9.5	64	15	8	4	16	M4×0.7	10.5	12	7	3	17	6	-	4	10	M12×1.25	12	12	M5×0.8	7	5	5	17	
12	105	88	-	-	38	50	12.5	10.5	10.5	75	18	12	6	21	M6×1.0	14.5	16	10	5	22	6	5(2-Sides)	6	14	M16×1.5	17	17	M5×0.8	8	6	6	20	
16	111	94	94	111	38	56	12.5	10.5	10.5	82	20	12	6	21	M6×1.0	14.5	16	10	5	22	6	5(2-Sides)	6	13	M16×1.5	17	17	M5×0.8	8	6	6	22	
20	126	106	106	126	44	62	14.5	14.5	14.5	95.5	25	16	8	24	M8×1.25	18	19.5	12	6	29	7	6(2-Sides)	8	11	M22×1.5	20	20	1/8"	7.5	7.5	7.5	29	
25	137	114.5	115	137	50	65	16	16	16	104.5	30	16	10	28	M10×1.25	20	21.5	17	6	29	7	8(4-Sides)	8	11	M22×1.5	22	22	1/8"	8	8	8	33.5	
32	-	125	126	140	58	-	16.5	-	16.5	-	34.5	-	12	28	M10×1.25	18.5	20	17	6	36	7	10(4-Sides)	-	-	M30×1.5	30	14	1/8"	9	-	8/9	37.5	
40	-	158	158	174	69	-	22	-	22	-	42.5	-	16	34	M12×1.25	22.5	24	17	7	46	8	14(4-Sides)	-	-	M38×1.5	35	16	1/4"	12	-	11.5/12	46.5	

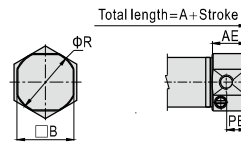
Remark: The dimensions of magnet type cylinder are the same as non-magnet type cylinder.

#### MIC Φ16-Φ25

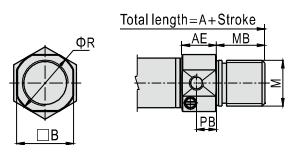
##### CA Type



##### U Type



##### CM Type



Bore size/Item	A		AB	AC	AD	AE		AF	B	C	D	DA	E	EA	EB	F	FA	G	GA	H	K	KA	M	MA	MB	P	PA	PB	R
	CA/CM	U				CA/CM	U																						
16	111	94	38	56	12.5	12	12	82	20	12	6	21	M6×1.0	14.5	16	10	5	22	6	5(2-Sides)	6	13	M16×1.5	17	17	M5×0.8	7.5	7	22
20	126	106	44	62	14.5	14.5	14.5	95.5	25	16	8	24	M8×1.25	18	19.5	12	6	29	7	6(2-Sides)	8	11	M22×1.5	20	20	1/8"	7.5	7.5	29
25	137	113.5	50	65	16	16	16	104.5	30	16	10	28	M10×1.25	20	21.5	17	6	29	7	8(4-Sides)	8	11	M22×1.5	22	22	1/8"	8	8	33.5

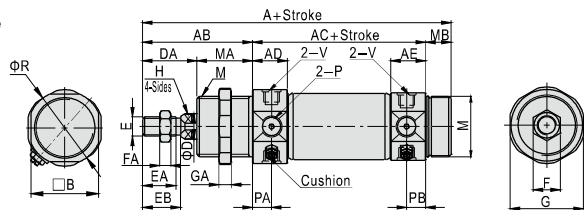
Remark: The dimensions of magnet type cylinder are the same as non-magnet type cylinder.

# Mini cylinder(ISO6432)

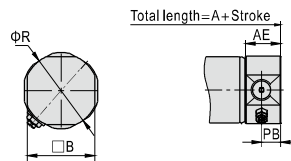
## MI Series

MIC  $\phi 32/\phi 40$

CM Type



U Type

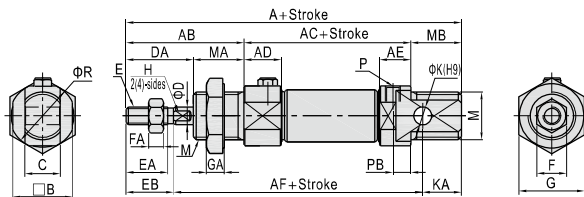


Bore size\Item	A		AB	AC	AD	AE		B	D	DA	E	EA	EB	F	FA	G	GA	H	M	MA	MB	P	PA	PB		R	V
	U	CM				U	CM																	U	CM		
32	124	140	58	68	16.5	14.5	16.5	34.5	12	28	M10×1.25	18.5	20	17	6	36	7	10(4-Sides)	M30×1.5	30	14	1/8"	9	7.5	9	37.5	M8X1
40	157.5	174	69	89	22	21.5	22	42.5	16	34	M12×1.25	22.5	24	17	7	46	8	14(4-Sides)	M38×1.5	35	16	1/4"	12	11.5	12	46.5	M10X1

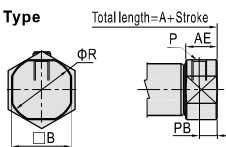
Remark: The dimensions of magnet type cylinder are the same as non-magnet type cylinder.

## MSI

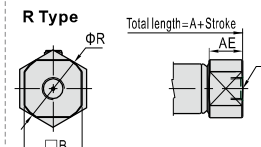
CA Type



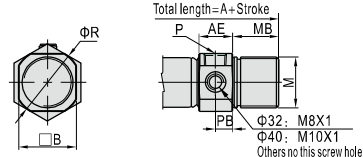
U Type



R Type

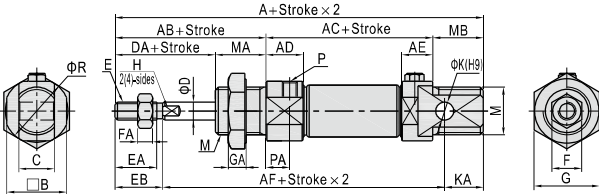


CM Type

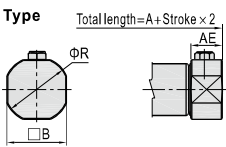


## MTI

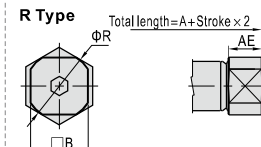
CA Type



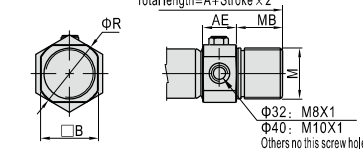
U Type



R Type



CM Type



Item	A												AB	AC			AD	AF									
	CA				U				R					CM				-	-	-	-	-					
Back cover	0-50	51-100	101-150	0-50	51-100	101-150	0-50	51-100	101-150	0-50	51-100	101-150	0-50	51-100	101-150	-	0-50	51-100	101-150	0-50	51-100	101-150	-	-	-	-	-
Bore size\Stroke	8	111	-	-	99	-	-	-	-	-	-	-	-	-	-	-	28	71	-	-	11.5	89	-	-	-	-	-
	10	111	-	-	99	-	-	-	-	-	-	-	-	-	-	-	28	71	-	-	11.5	89	-	-	-	-	-
	12	130	-	-	113	-	-	-	-	-	-	-	-	-	-	-	38	75	-	-	12.5	100	-	-	-	-	-
	16	136	161	-	119	144	-	119	144	-	136	161	-	136	161	-	38	81	106	-	12.5	107	132	-	-	-	-
	20	151	176	201	131	156	181	131	156	181	151	176	201	144	87	112	44	87	112	137	14.5	120.5	145.5	170.5	-	-	-
	25	162	187	212	139.5	164.5	189.5	140	165	190	162	187	212	50	90	115	40	90	115	140	16	129.5	154.5	179.5	-	-	-
	32	-	-	-	150	175	200	151	176	201	165	190	215	58	-	-	-	-	-	-	16.5	-	-	-	-	-	-
	40	-	-	-	183	208	233	183	208	233	199	224	249	69	-	-	-	-	-	-	22	-	-	-	-	-	-

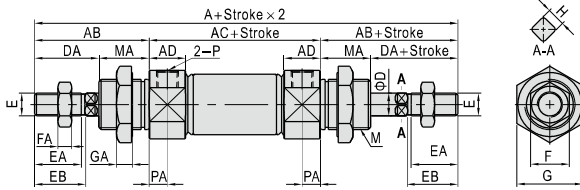
Bore size\Item	CA	AE		B	C	D	DA	E	EA	EB	F	FA	G	GA	H	K	KA	M	MA	MB	P	PA	PB		R
		U/R	CM																				U	CM	
8	9.5	9.5	15	8	4	16	M4×0.7	10.5	12	7	3	17	6	-	4	10	M12×1.25	12	12	M5×0.8	7	5	5	17	
10	9.5	9.5	15	8	4	16	M4×0.7	10.5	12	7	3	17	6	-	4	10	M12×1.25	12	12	M5×0.8	7	5	5	17	
12	10.5	10.5	18	12	6	21	M6×1.0	14.5	16	10	5	22	6	5(2-Sides)	6	14	M16×1.5	17	17	M5×0.8	8	6	6	20	
16	10.5	10.5	20	12	6	21	M6×1.0	14.5	16	10	5	22	6	5(2-Sides)	6	13	M16×1.5	17	17	M5×0.8	8	6	6	22	
20	14.5	14.5	25	16	8	24	M8×1.25	18	19.5	12	6	29	7	6(2-Sides)	8	11	M22×1.5	20	20	1/8"	7.5	7.5	7.5	29	
25	16	16	30	16	10	28	M10×1.25	20	21.5	17	6	29	7	8(4-Sides)	8	11	M22×1.5	22	22	1/8"	8	8	8	33.5	
32	-	16.5	34.5	-	12	28	M10×1.25	18.5	20	17	6	36	7	10(4-Sides)	-	-	M30×1.5	30	14	1/8"	9	-	8/9	37.5	
40	-	22	42.5	-	16	34	M12×1.25	22.5	24	17	7	46	8	14(4-Sides)	-	-	M38×1.5	35	16	1/4"	12	-	11.5/12	46.5	

Remark: The dimensions of magnet type cylinder are the same as non-magnet type cylinder.

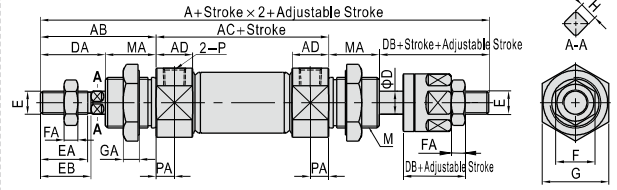
# Mini cylinder(ISO6432)

## MI Series

### MID



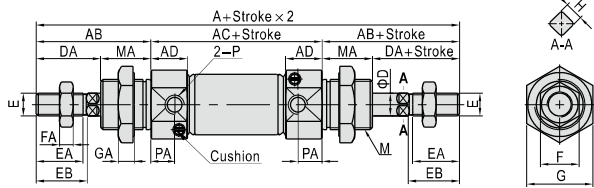
### MIJ



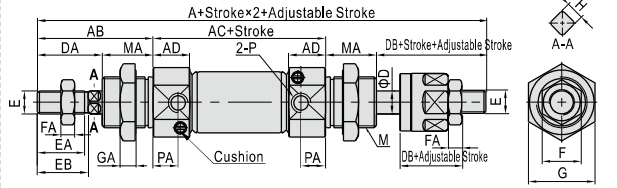
Bore size\Item	A(MID)	A(MIJ)	AB	AC	AD	D	DA	DB	E	EA	EB	F	FA	G	GA	H	M	MA	P	PA
8	104	103	28	48	11.5	4	16	15	M4×0.7	10.5	12	7	3	17	6	-	M12×1.25	12	M5×0.8	7
10	104	103	28	48	11.5	4	16	15	M4×0.7	10.5	12	7	3	17	6	-	M12×1.25	12	M5×0.8	7
12	128	128	38	52	12.5	6	21	21	M6×1.0	14.5	16	10	5	22	6	5(2-Sides)	M16×1.5	17	M5×0.8	8
16	134	134	38	58	12.5	6	21	21	M6×1.0	14.5	16	10	5	22	6	5(2-Sides)	M16×1.5	17	M5×0.8	8
20	150	151	44	62	14.5	8	24	25	M8×1.25	18	19.5	12	6	29	7	6(2-Sides)	M22×1.5	20	1/8"	7.5
25	165	164	50	65	16	10	28	27	M10×1.25	20	21.5	17	6	29	7	8(4-Sides)	M22×1.5	22	1/8"	8
32	184	183	58	68	16.5	12	28	27	M10×1.25	18.5	20	17	6	36	7	10(4-Sides)	M30×1.5	30	1/8"	9
40	227	222	69	89	22	16	34	29	M12×1.25	22.5	24	17	7	46	8	14(4-Sides)	M38×1.5	35	1/4"	12

Remark: The dimensions of magnet type cylinder are the same as non-magnet type cylinder.

### MICD Φ16~Φ40



### MICJ Φ16~Φ40



Bore size\Item	A(MICD)	A(MICJ)	AB	AC	AD	D	DA	DB	E	EA	EB	F	FA	G	GA	H	M	MA	P	PA
16	132.5	132.5	38	56.5	12.5	6	21	21	M6×1.0	14.5	16	10	5	22	6	5(2-Sides)	M16×1.5	17	M5×0.8	7.5
20	150	151	44	62	14.5	8	24	25	M8×1.25	18	19.5	12	6	29	7	6(2-Sides)	M22×1.5	20	1/8"	7.5
25	165	164	50	65	16	10	28	27	M10×1.25	20	21.5	17	6	29	7	8(4-Sides)	M22×1.5	22	1/8"	8
32	184	183	58	68	16.5	12	28	27	M10×1.25	18.5	20	17	6	36	7	10(4-Sides)	M30×1.5	30	1/8"	9
40	227	222	69	89	22	16	34	29	M12×1.25	22.5	24	17	7	46	8	14(4-Sides)	M38×1.5	35	1/4"	12

Remark: The dimensions of magnet type cylinder are the same as non-magnet type cylinder.

## List for ordering code of accessories

Accessories Bore size	Mounting accessories				Knuckle				Sensor switch		
	LB	FA	SDB	TC	I	Y	F	U	CMSG	DMSG	EMSG
8											
10	F-MI10LB	F-MI8FA	F-MI8SDB	F-MI10TC	F-M4X070I	F-M4X070Y	F-M4X070F	F-M4X070U			
12											
16	F-MI12LB	F-MI12FA	F-MI12SDB	F-MI12TC	F-M6X100I	F-M6X100Y	F-M6X100F	F-M6X100U			
20											
20	F-MI20LB	F-MI20FA	F-MI20SDB	F-MI20TC	F-M8X125I	F-M8X125Y	F-M8X125F	F-M8X125U	CMSG	DMSG	EMSG
25											
25	F-MI20LB	F-MI20FA	F-MI20SDB	F-MI20TC	F-M8X125I	F-M8X125Y	F-M8X125F	F-M8X125U			
32	F-MI32LB	-	F-MI32SDB	F-MI32TC	F-M10X125I	F-M10X125Y	F-M10X125F	F-M10X125U			
40	F-MI40LB	-	F-MI40SDB	F-MI40TC	F-M12X125I	F-M12X125Y	F-M12X125F	F-M12X125U			

## Accessory selection

Cylinder model	Accessories model	Mounting accessories				Knuckle [Note1]				Sensor switch		
		LB	FA	SDB	TC	I	Y	U	F	CMSG	DMSG	EMSG
MI	Standard	●	●	●	●	●	●	●	●	×	×	×
MIC	With magnet	●	●	●	●	●	●	●	●	×	●	●
MSI	Standard	●	●	●	●	●	●	●	●	×	×	×
MTI	With magnet	●	●	●	●	●	●	●	●	×	×	×
MID	Standard	●	●	×	●	●	●	●	●	×	×	×
MICD	With magnet	●	●	×	●	●	●	●	●	×	×	●
MIJ	Standard	●	●	×	●	●	●	●	●	×	×	×
MICJ	With magnet	●	●	×	●	●	●	●	●	●	●	●

## Material of accessories

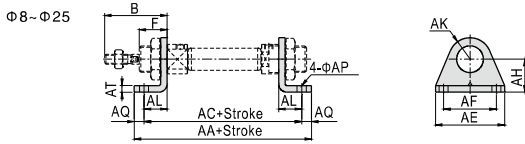
Accessories Bore size	Mounting accessories				Knuckle			
	LB	FA	SDB	TC	I	Y	F	U
8-40	△	△	△	▲	□	□	□	□

▲—SUS304; △—SPCC; □—Carbon steel;

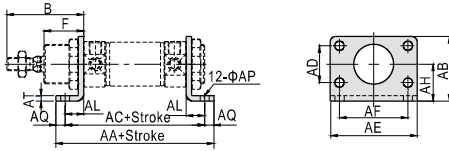
[Note1] Please refer to P586-589 for knuckle detail.

### Dimensions

#### LB



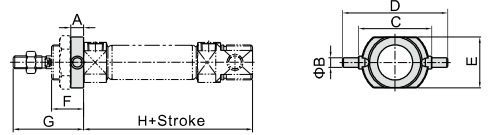
φ32、φ40



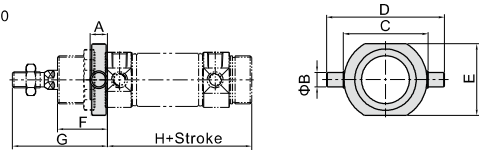
Bore size\Item	AA	AB	AC	AD	AE	AF	AH	AK	AL	AP	AQ	AT	B	F
8	78	-	68	-	35	25	16	10	11	4.5	5	2	28	12
10	78	-	68	-	35	25	16	10	11	4.5	5	2	28	12
12	90	-	78	-	42	32	20	13	14	5.5	6	2.5	38	17
16	96	-	84	-	42	32	20	13	14	5.5	6	2.5	38	17
20	112	-	96	-	54	40	25	20	17	7	8	3	44	20
25	115	-	99	-	54	40	25	20	17	7	8	3	50	22
32	110	49	96	28	66	52	28	-	14	7	7	3.5	58	30
40	149	58	129	30	80	60	33	-	20	9	10	3.5	69	35

#### TC

φ8-φ25

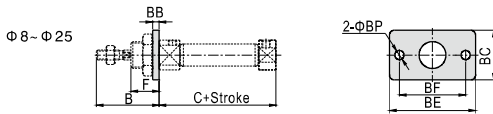


φ32、φ40



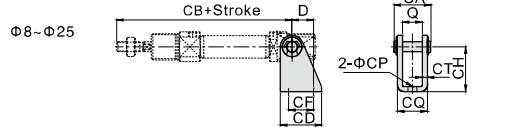
Bore size\Item	A	B	C	D	E	F	G	H
8	6	4	26	38	20	12	28	58
10	6	4	26	38	20	12	28	58
12	8	6	38	58	25	17	38	67
16	8	6	38	58	25	17	38	73
20	8	6	46	66	32	20	44	82
25	8	6	46	66	32	22	50	87
32	11	9	54	74	45	31.5	59.5	80.5
40	12	10	64	84	55	36.5	70.5	103.5

#### FA

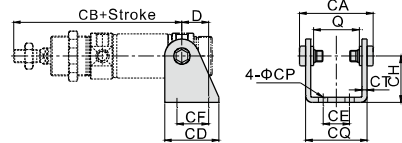


Bore size\Item	B	C	BB	BC	BE	BF	BP	F
8	28	46	2	22	40	30	4.5	12
10	28	46	2	22	40	30	4.5	12
12	38	50	3	26	52	40	5.5	17
16	38	56	3	26	52	40	5.5	17
20	44	62	3.5	38	64	50	7	20
25	50	65	3.5	38	64	50	7	22

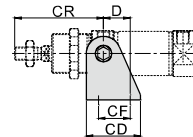
#### SDB



φ32、φ40



φ32、φ40



Bore size\Item	D	Q	CA	CB	CD	CE	CF	CH	CP	CQ	CT	CR
8	11	8.1	16.4	76	20	-	12.5	24	4.5	12.1	2	-
10	11	8.1	16.4	76	20	-	12.5	24	4.5	12.1	2	-
12	13	12.1	21.2	91	25	-	15	27	5.5	16.1	2	-
16	13	12.1	21.2	98	25	-	15	27	5.5	16.1	2	-
20	16	16.1	26.6	115	32	-	20	30	7	21.1	2.5	-
25	16	16.1	26.6	126	32	-	20	30	7	21.1	2.5	-
32	20	34.6	53.6	117	41	20	24	35	7	44.6	3	67
40	27	42.6	65.6	146	52	28	30	40	9	54.6	3	81

[Note] SDB is attached with relevant PIN.